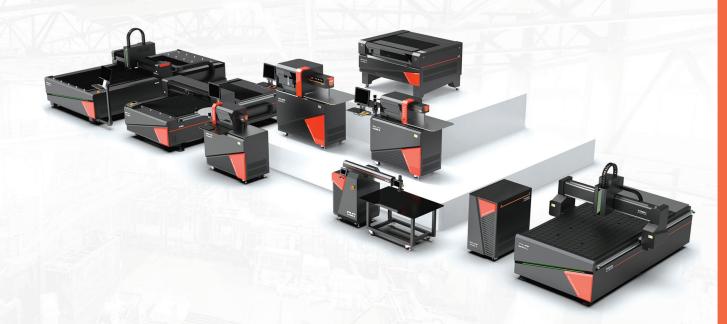
CMT

CHANLONG MANUFACTURING AND TRADING PVT LTD



ONE STOP SIGNAGE SOLUTION

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ABOUT CMT 2017 / 2024

Chanlong Manufacturing & Trading Co., Ltd.(CMT) is a multinational company headquartered in the technology hub of China, Shenzhen. Established in 2017 in Chennai, India. CMT is located in Poonamallee, Chennai, occupying a space of 30,000 square feet.

CMT is the first company to introduce the latest global technology in super signage hardening equipment manufacturing and liquid acrylic production. We are dedicated to promoting the wide spread adoption of new industry standards and offer free training in equipment operation, process flow, and production techniques to our peers nationwide to improve customerproductivity and increase their recognition and competitiveness in the industry.

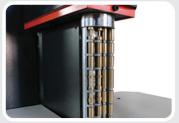
Over the past seven years, CMT has focused on popularizing advanced Curing Machines, Channel Bending machines, CNC Router, Laser Cuting Machines, Ultra-Fast Welding machines and 3D printers. We were the first to widely use LED Strip lights on well-known brand luminous products. Our management strictly follows production ethical principles.

In our production units, we use high-tech equipment and have a team of manual experts for assembly.

Our goal is to provide our customers with excellent products and services for mutual benefit.











C180P Aluminum channel bending machine series

Specifications

Model C180

Working principle Auto feeding, Auto straightening

Auto cutting, Auto bending

Auto depth adjustment.

Slot degree 45-135 degree

Bending radius ≥10mm

Material width ≤180mm

Material thickness 0.3-1.5mm

Total power 1500w

Machine size 2400*1100*1480mm(L*W*H)

Air pressure 0.3-0.8Mpa

Voltage 220v/50Hz

Weight 350kg

Cutting motor 11000r / min brushless DC motor

File Format *.plt, *.dxf

<u>Advantages</u>

- Application Materials : flat aluminum, edge aluminum, rectangle /triangle aluminum ,super aluminum
- Stable cutting and bending With five-axis mechanical construction - feeding, lifting, cutting, and bending once forming, to ensure accurate and stable arc.
- With brushless DC Cutting motor, application of various materials.
- With the closed loop self-test system, the device features high measuring precision in the long run, The whole error is less than 0.1mm comparing with the acrylic panel.

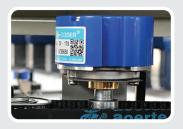
Pre installation requirements

- Required 1 phase power connection
- Required 25 liter capacity of air compressor
- Aluminum Bending roll
- Machine includes updated computer with software for easy operation

Usage

■ Super signage, Trimless acrylic & PC letters









C130 Aluminum channel bending machine series

Specifications

Model C130

Working principle Auto feeding, Auto straightening

Auto cutting, Auto bending

Material Width ≤130mm

Min Bending radius ≥10mm

Material thickness 0.3-0.8mm

Total power 1000w

Machine size 2400*840*1420mm(L*W*H)

Voltage 220v/50Hz

Air pressure 0.3-0.8Mpa

File Format *.plt, *.dxf

Weight 350kg

<u>Advantages</u>

- Very less space is occupied, so easy to operated in congested area. Suitable for crowded market
- Professional for outdoor and indoor quality advertising letters ,signs and lamp house ,like LED aluminum letters, metal letters, trimless letters, and liquid Acrylic letters.
- Smooth and delicate cutting, , low noise, stable performance, one button operation and cost-effective, economical and practical device .

Pre installation requirements

- Required 1 phase power connection
- Required 25 liter capacity of air compressor
- Aluminum Bending roll
- Machine includes updated computer with software for easy operation

Usage

Super signage, Trimless acrylic & PC letters











Machine area $8.5 \times 5.5 \times 4$ ft (Big)

5.5 x 5.5 x 4ft (mini)

Curing size 2370mm x 1500mm (Big)

1470mm x 1493mm (mini)

Running humidity <90%

Curing time 60 - 90 mins

Electrical power 1000w

Working Voltage 220v

Glass size 12mm thick

Thickness Toughened glass

<u>Advantages</u>

- Easy to operate control switches
- Proper exhaust system to ensure quick drying / curing process
- Enabled Alarm system and automatic power cut off after 90mins
- Pneumatic Door(Single acting cylinder) for easy opening and closing.
- Free training for super signage making

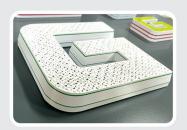
Pre installation requirements

- Single phase power & weight bar (3kg & 5kg)
- Gl straight bars & magnets
- Glue and Colour paste
- Requirement of Weighing scale is 1 mg and 25kg
- Plastic containers 25liter, 10 liter, 5liter, 2liter and 1liter

<u>Usage</u>

Super signage liquid letters









CNC system

Speed up at least 50%, CNC software can automatic typesetting, automatically optimize path, print the rounded or right Angle speed automatic brake adjustment curve, reduce the wire drawing, and can preview the file of the 3 d effect on the screen

Long service life

Scattered open with no dead Angle of 360 degrees intuitive design easily grasp the observation production schedule and quality condition, degree of 0.1 MM detachable type platform ball screw than other companies on the market of T screw, printer longer service life.

Rational design

Machines and chassis adopts the split type, avoid overheating chassis, machine breakdown. At the same time machine connected to the chassis using shielded cable for data transmission is more stable.

<u>Advantages</u>

■ High Precision

Precise postioning
Bending ≤0.03 / 300mm
Straightness ≤0.03 / 300mm
Speed 50mm-100mm

■ Good Stability

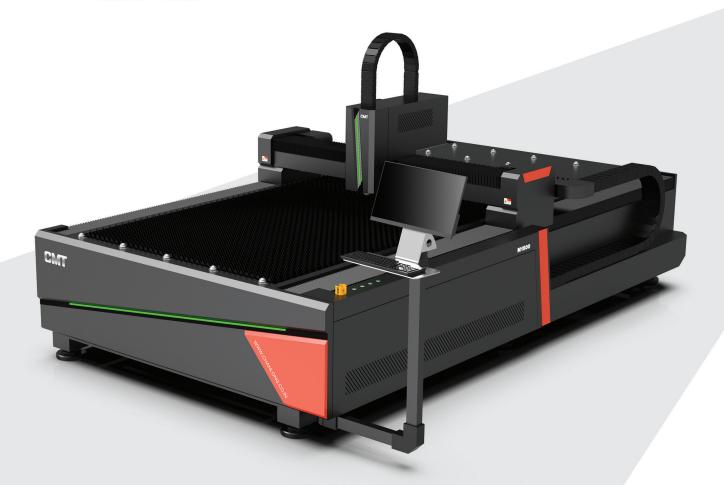
Single nozzle Size 0.8mm Layer resolution 100um

■ Low Scrap Rate

The printing speed Increase of 50% scrap Rate greatly decreased

<u>Usage</u>

3D Letters











Laser power 1500W

Max cutting area 1500*3000mm

The fast running area 30m/min-60/min

Servo motor & Drive Delta

Transmisson system Rack & Pinion

Cutting head Acutter

Machine power <12.6Kw

Control system AU3TECH

Laser source Max

Machine bed 3 steel material 2tons

Voltage 380V

Advantages

- Welded bed : stable and invariable
- Stable laser source : Raycus
- Comes with cutting parameters for different materials, making it easier for users to operate and use. Users who have no experience in operating machines can quickly master cutting skills Compared with the same type of machine, the most cost-effective.

Pre installation requirements

- Required 3 phase power 13KW connection
- 12Mpa (bar) Compressor
- SS sheet 8*4
- Machine includes updated computer with software for easy operation

Usage

Mild steel (MS) - 12mm, Stainless Steel (SS) - 5mm Aluminium =3mm











Max laser power 300W-500W

Laser wavelength 1064 nm

Single pulse max energy 110J

Laser welding depth 0.1-1.2mm

Pulse width 0.1-20ms

Laser welding frequency 0.5-40Hz

Spot zise adjustable range 0.2-2mm

Entire machine power <6Kw

Voltage AC 380V 10%

Working table size 1700*1150mm

Positioning CCD synchronous high-definition camera

Consumable parts thimbles. Protective lenses

the laser can rotate with 360

degrees with focal length of 20mm.

Advantages

- Applicable material: stainless steel, steel plate, iron plate and other metal and alloy.
- High accuracy, can weld small and complex typeface and logo, highspeed, no chromic aberration and race after welding, with beautiful appearance, no need processing
- No protuberant welding spot on the welding surface, no need the process of polishing and burning, saving working time, graceful and steady for the structure
- No noise and pollution.
- Option CCD monitor, welding result is much better

Pre installation requirements

- Required 3 phase power connection
- Proper earth Connection
- SS Letter cutting and bending

<u>Usage</u>

SS Welding, GI Welding, MS welding









Model M130

Application Material Stainless Steel, GI, Aluminium

Working Principle Automatic

Slot degree 90 degree

Bending radius ≥5mm

Material width ≤130mm

Material thickness 0.3-1.2mm

Total power 2000w

Machine size 2600*800*1550mm(L*W*H)

Air pressure 0.4-0.8Mpa

Voltage 220v/50Hz

Weight 500kg

<u>Advantages</u>

- Using manipulator, alternate feeding mechanism is controlled, to ensure the stability of the feeding process effectively. The material clamp adopts structural casting to improve the feeding grip.
- Double-blade alternate bending structure improves high forming degree and strong stability .Automatic adjustment of cutting depth for planer system, easy to operate. The Planer is made with hard alloy finish, stable and smooth cutting,
- Software automatically recognize and cuts as per the design Ball screw and double square rail is used for more powerfull and stable cutting High power servo control, High precision, high torque to improve work efficiency.
- Fully chrome plating for machine, wear resistant and corrosion resistant Software can switch between two slotting system freely, easy to learn and operate

<u>Usage</u>

SS Letters ,Super signage,Trimless acrylic & PC letters











T1325 CNC Router Machine Series

Specifications

Table surface Aluminium Bed / Vacuum Bed

Body Structure Steel structure

XYZ Structure Gear Wheel & ball screw for Z

Guide Rail Square Guide Rail

Max. Rapid Travel rate 15000mm/min

Max.working speed 10000mm /min

Stepper motor Brand Lead Shine Motor & Drive

Spindle power 3KW

Cooling System Water Cooling

Packing Size 3150mm x 2150mm x 1900

Weight 1100 Kgs

Inverter 3KW BSD

Command G-code*.u00*.mmg*.plt *.dxf

Working voltage AC220V / AC380v / 50Hz

Handle Control Richauto DSP Controller

<u>Advantages</u>

- Mainly used in advertisement architecture and furniture industries.
- Max. Routing speed is 16 meters / min. so cutting efficiency with shorter cutting time is excellent.
- Applicable materials : ACP, Acrylic , PVC Board, WPC, MDF, Wood, PC sheet.
- Easy to operate with handle control & multiple file versions are supported

Pre installation requirements

- Required 3 phase power connection
- Proper earth Connection
- 12mm WPC

Usage

- ACP Cladding Elevations, ACP Backlight Signages, ACP Baseboard
- Foam board cutting for Architecture designs and inshop brandings
- Trimless Pc Sheet Letter Making & Mini Signages
- HDPE floorings, Wooden flooring, wooden doors, modular kitchens









Model 1309 / 1325

Operating Voltage AC110-220V±10%, 50-60HZ

Laser Type Sealed CO2 Laser Tube

Bed Type Knife or Honey comb

Laser Power 130W / 160W

Driver&Motor JMC Stepper Motor

Control System Ruida

Working Area 1300x900mm / 1300x2500mm

Engraving Speed 1-60,000mm/min

Min Character English 1mm

Machine Size 1820mm*1380mm*1000mm (1309)

3230mm*1841mm*1100mm (1325)

Position Accuracy $\leq \pm 0.05$ mm

Supported Formats .plt, .bmp, .dxf,.ai,hpgl,.dst

<u>Advantages</u>

- It is mainly used for processing large, heavy and inconvenient moving materials, acrylic and double color plate carving, organic glass carving and cutting, sign carving, crystal, photo frame, trophy carving, license plate carving, etc.
- Crafts Industry: Wood, bamboo chips, ivory, bone, leather, rubber board, marble, shells and other materials are beautifully carved with patterns and characters.
- Leather and garment processing industry: complex characters and figures are carved, cut, carved and hollowed out on leather, synthetic leather, artificial leather, cloth and fur. Cutting, carving underwear, household ornaments, gloves, handbags, shoes, hats, toys and car flowers industries, surpassing fashion in the garment and demonstrated their individuality.

Pre installation requirements

- Required 1 phase power connection
- Required 25 liter capacity of air compressor
- Aluminum Bending roll
- Machine includes updated computer with software for easy operation

<u>Usage</u>

Super signage, Trimless acrylic & PC letters

Super Signage Machine Series







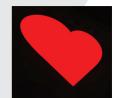
Applications













Training & Machine Installation



























-For more Details-

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